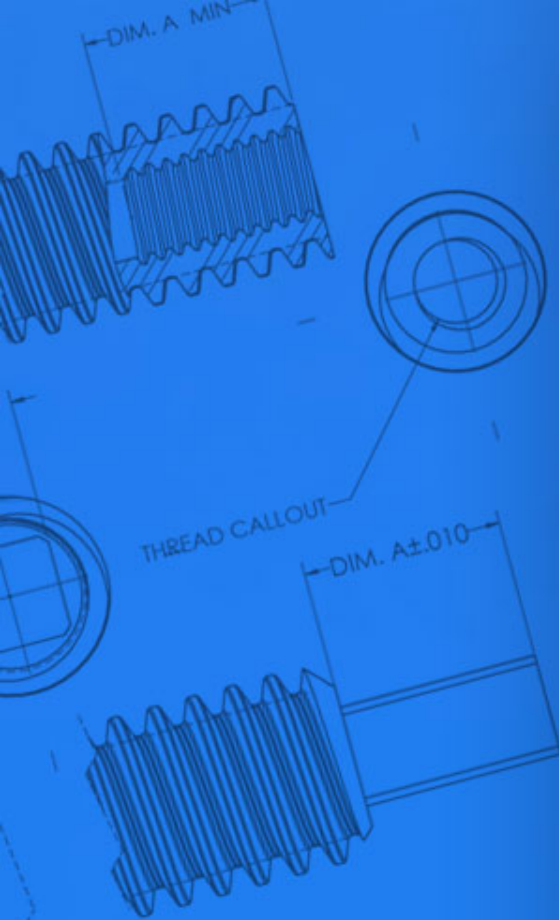


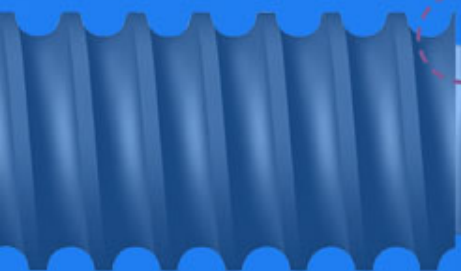
# Standard End Machining

1. Cross Drilled Hole
2. Male Thread
3. Female Thread
4. Screw Stock CDH
5. Standard Break Edge
6. Turned Journal
7. Hex Drive End
8. Square End
9. Single Flat
10. Double Flat
11. Ground Journal

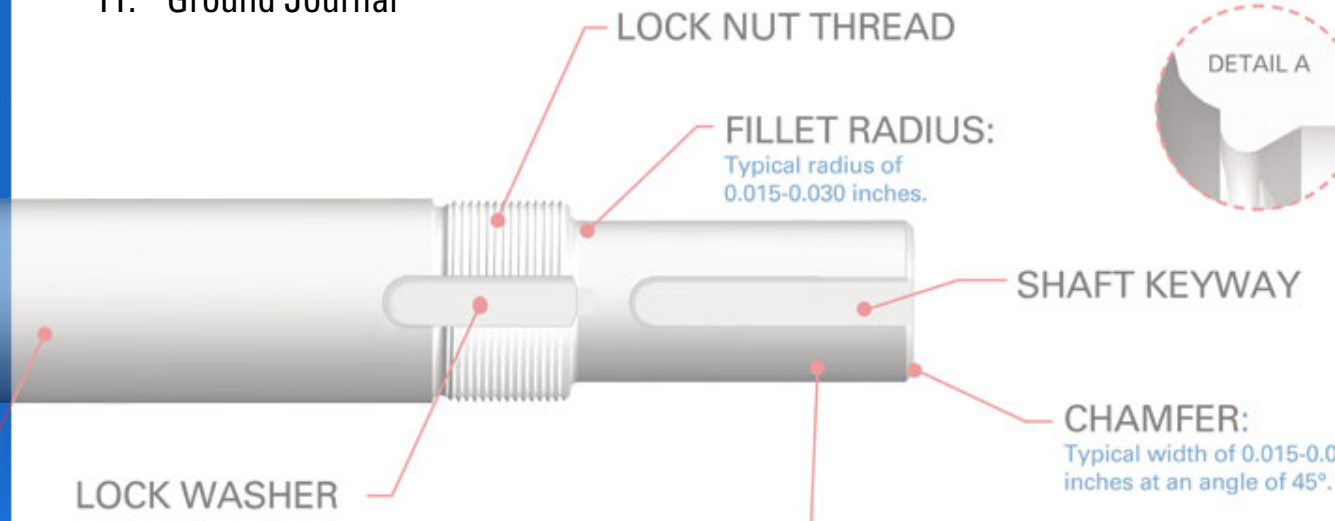


## UNDER CUT:

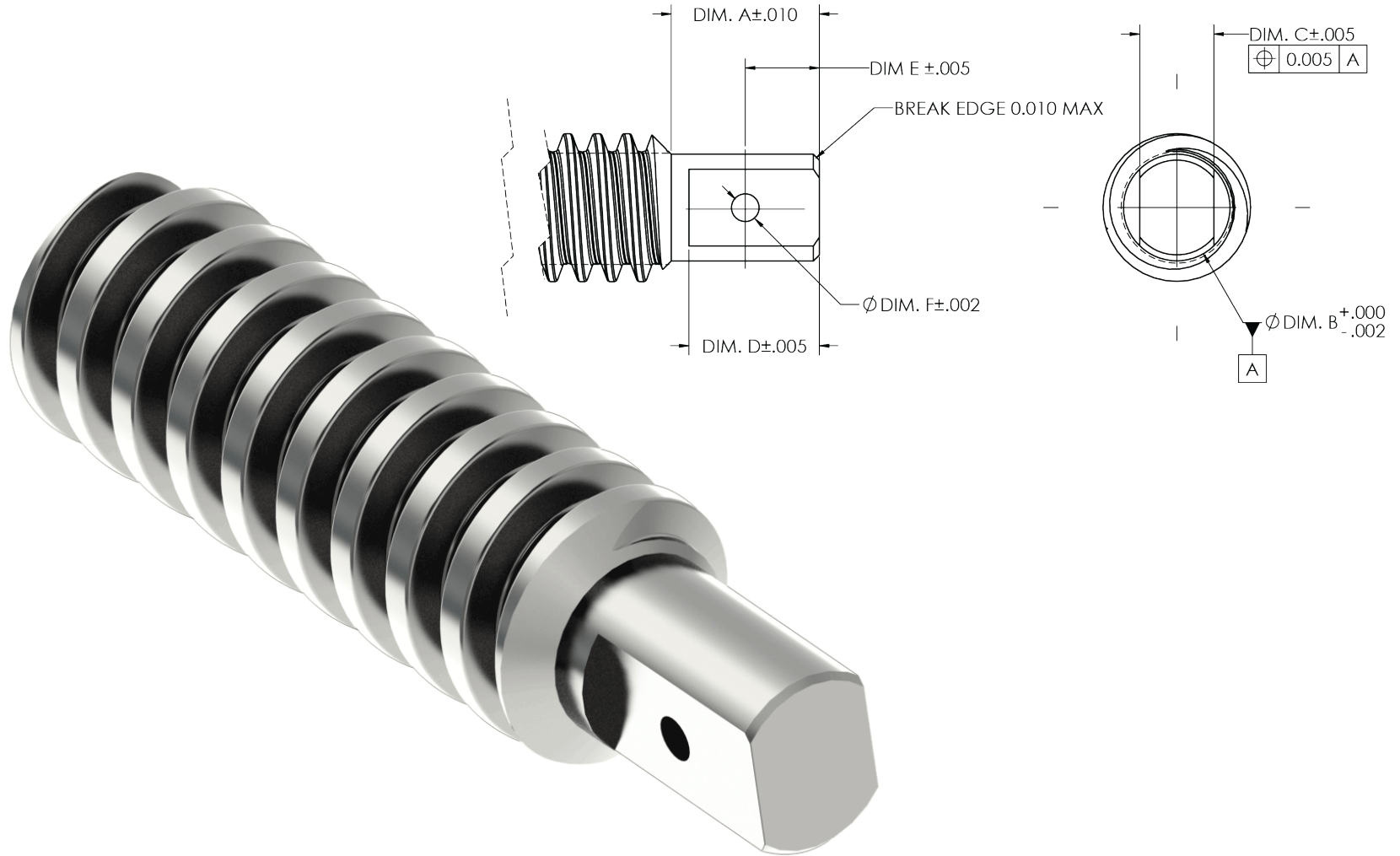
Typical radius of 0.015-0.030 inches at an angle of 30°.



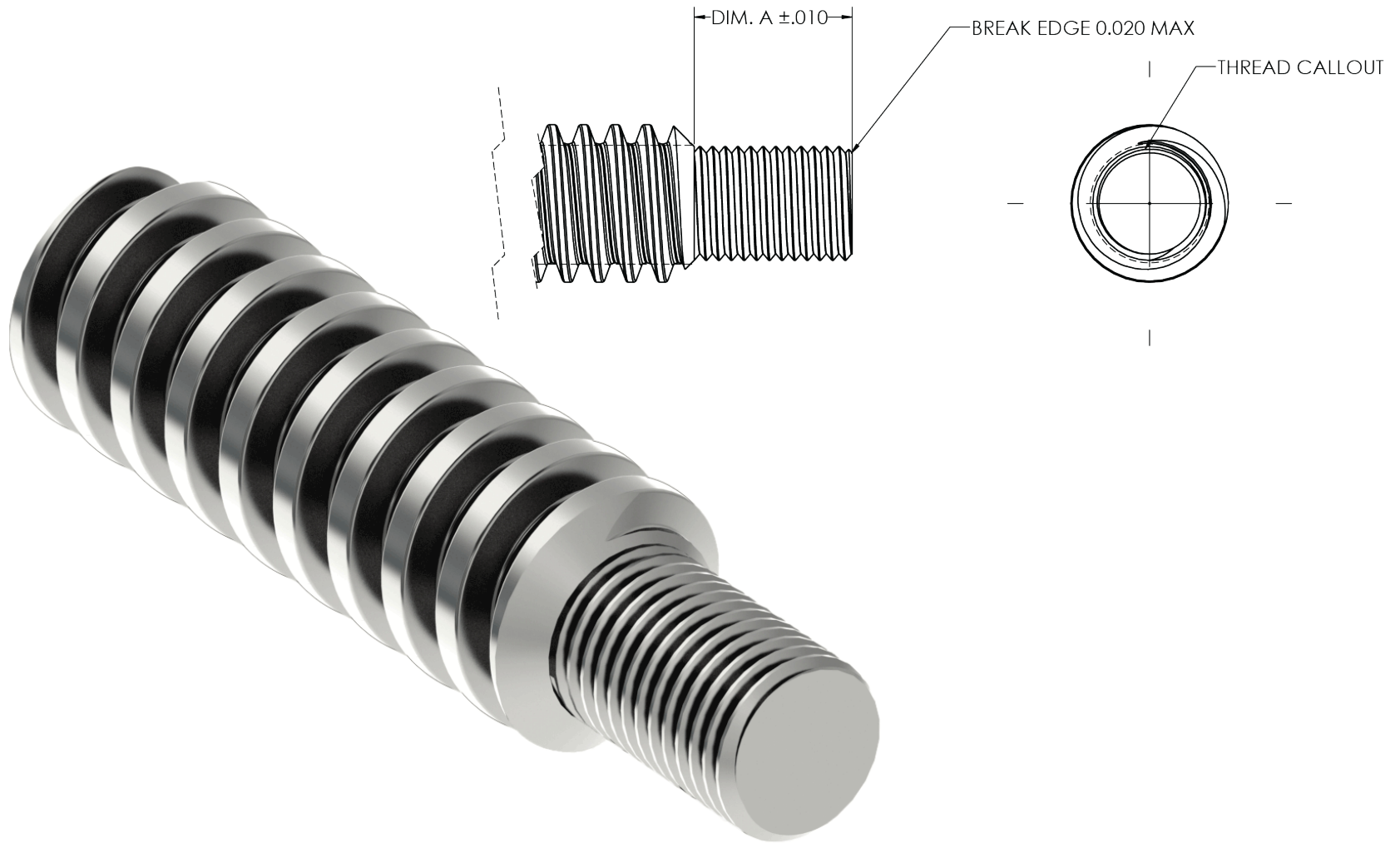
BEARING JOURNAL



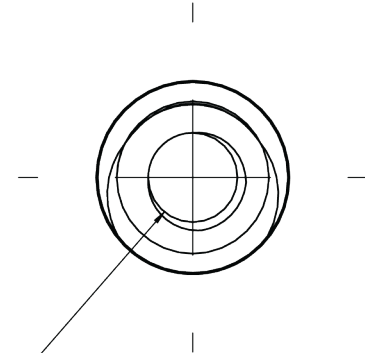
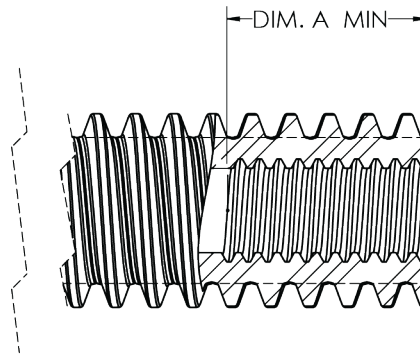
# Cross Drilled Hole



# Male Thread

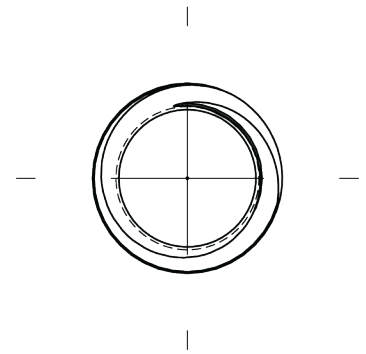
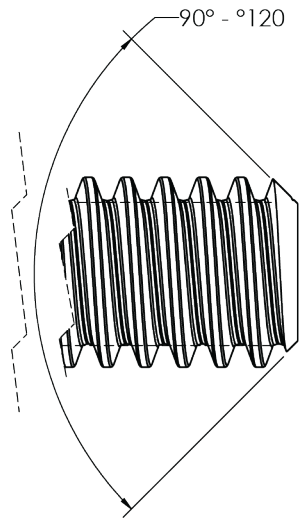


# Female Thread

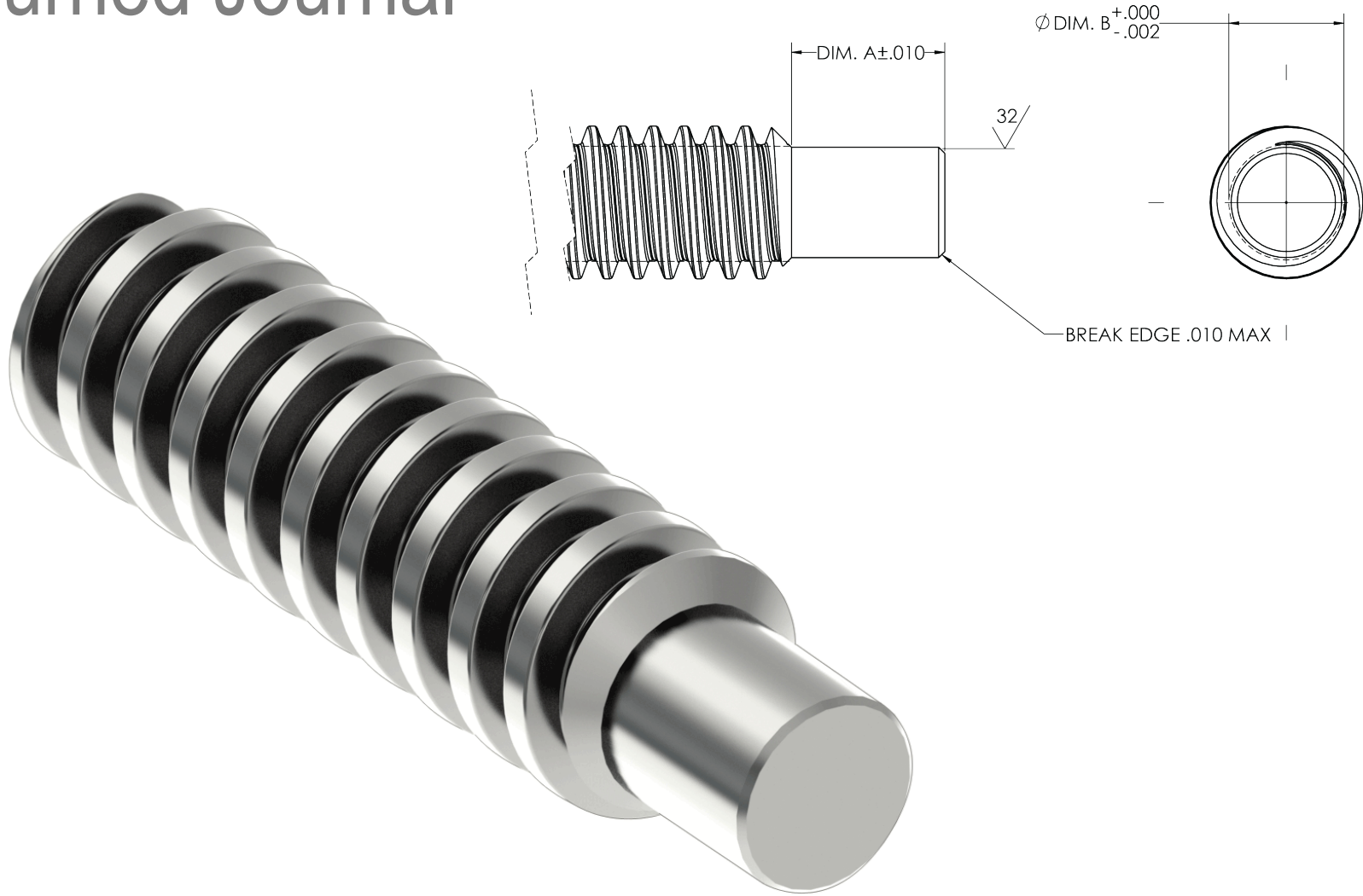


THREAD CALLOUT

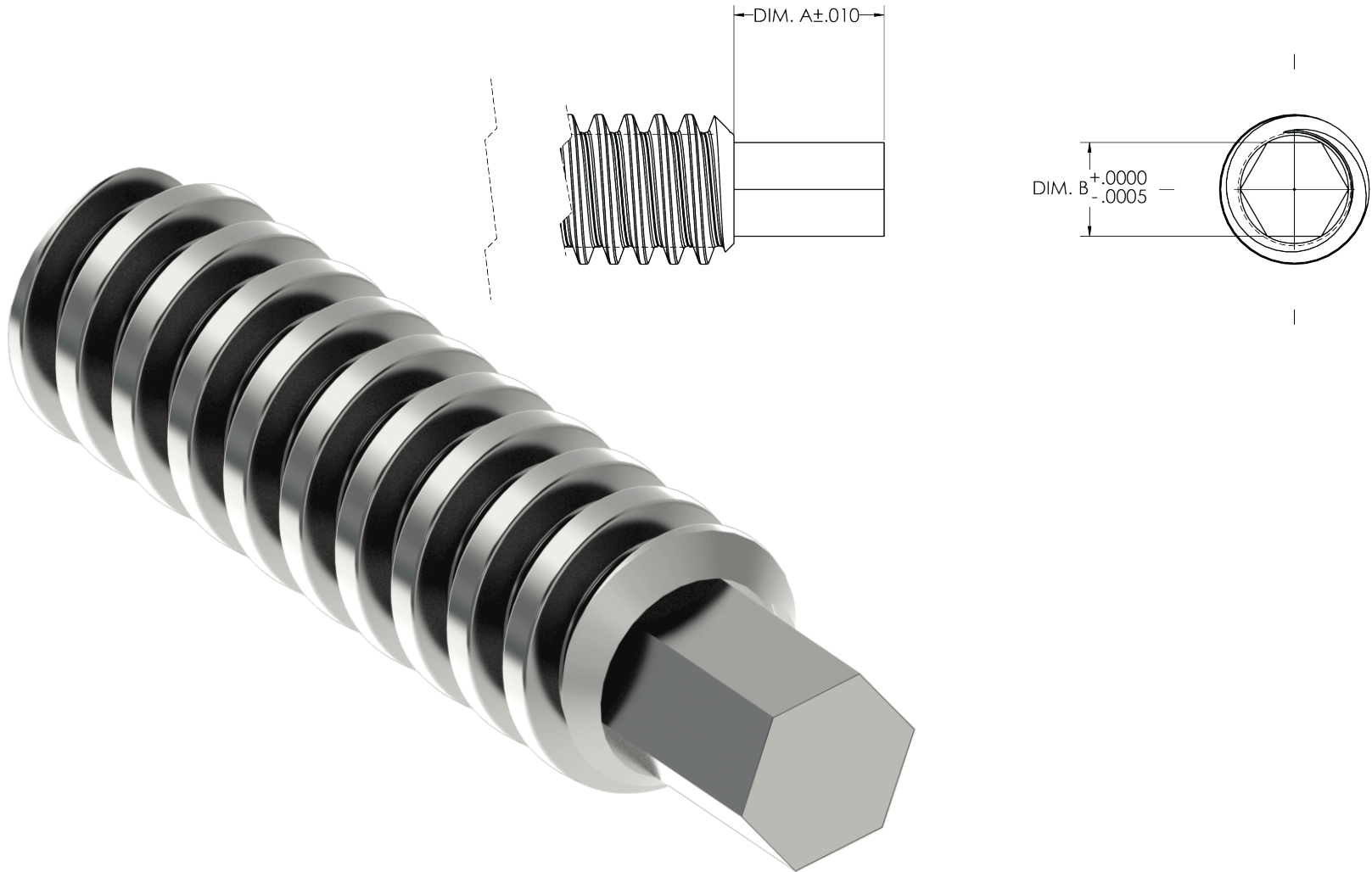
# Standard Break Edge



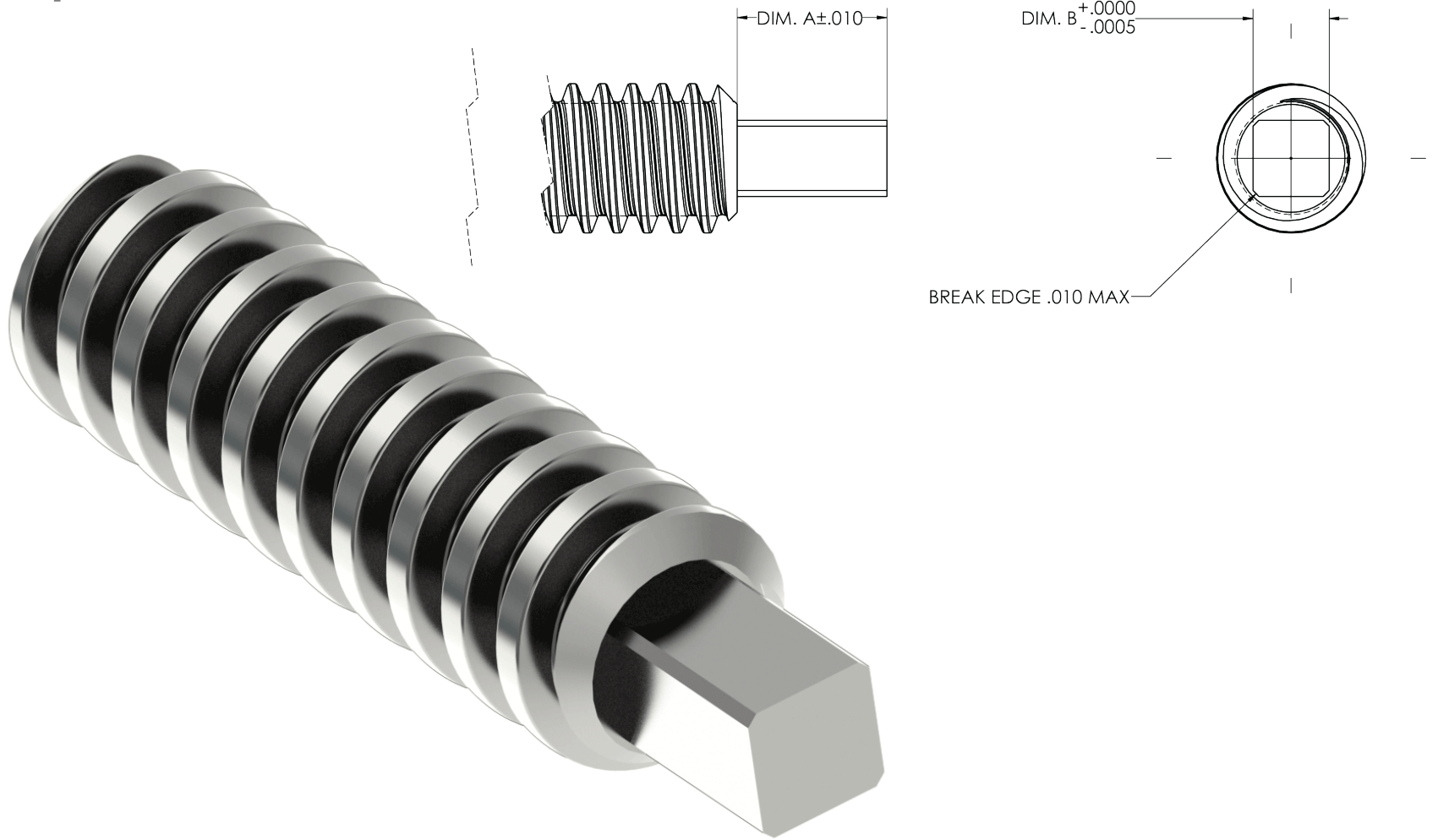
# Turned Journal



# Hex Drive End

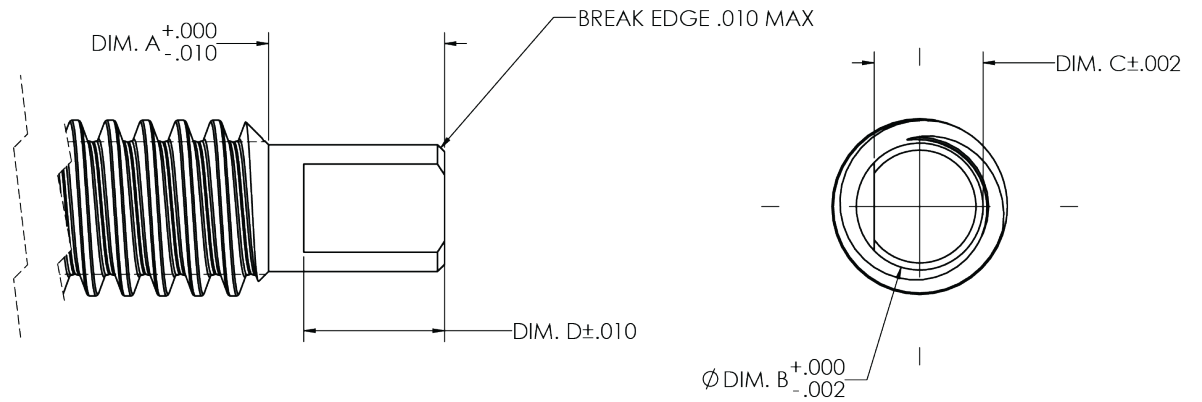
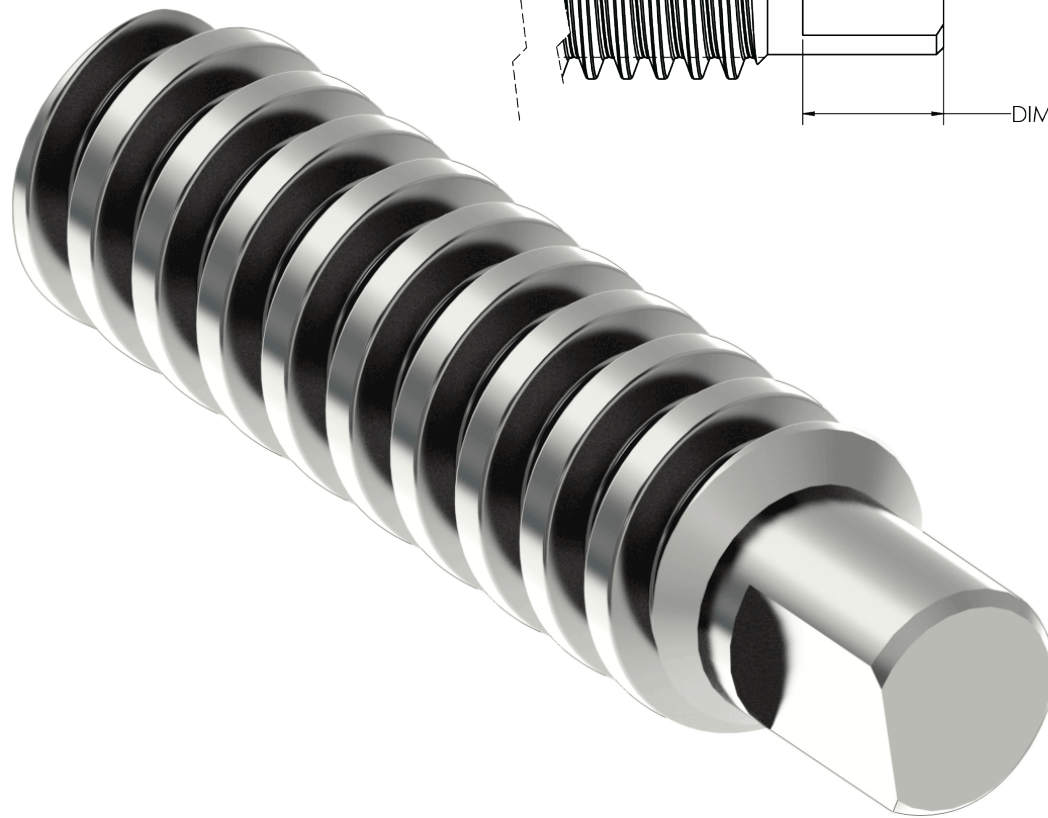


# Square End

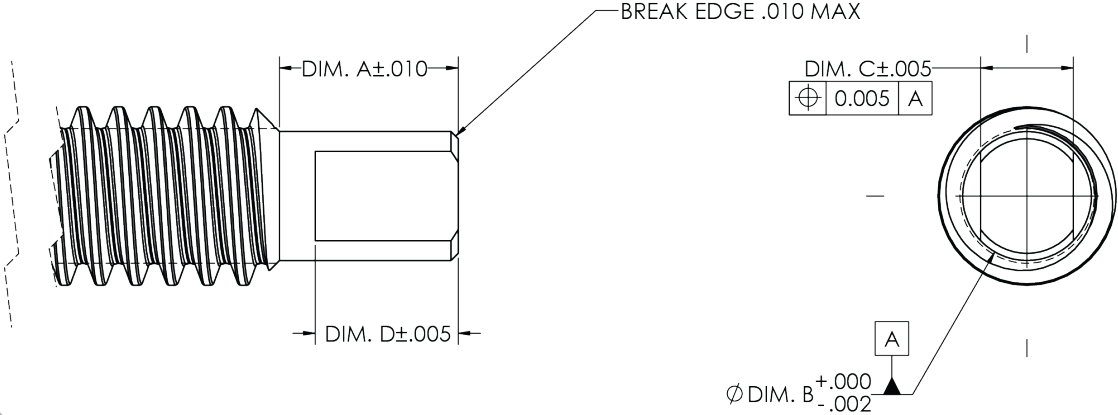
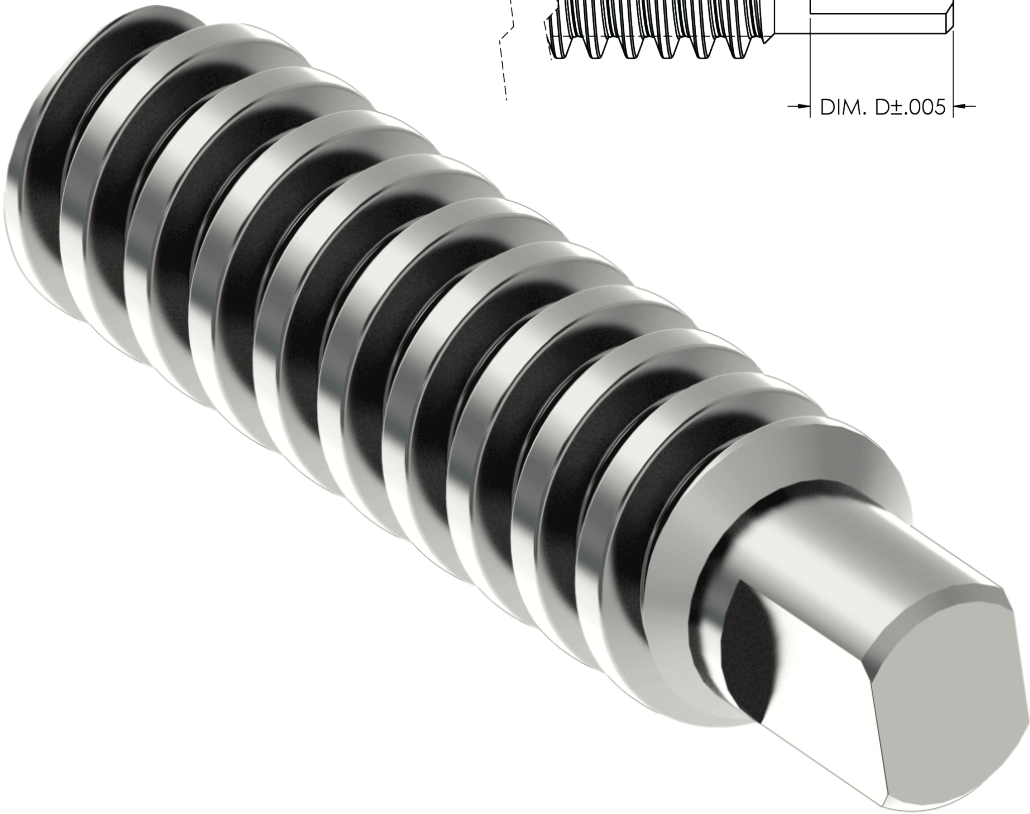




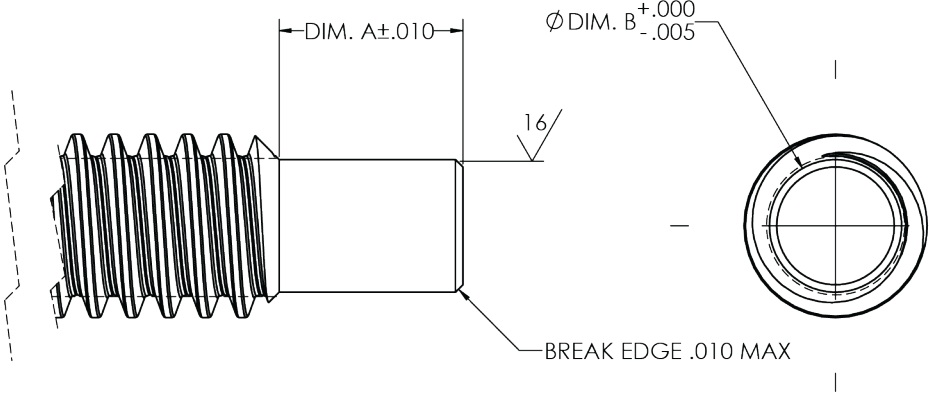
# Single Flat



# Double Flat



# Ground Journal



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We hope you found this presentation helpful in selecting the most appropriate end machining for your application.

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