Standard End Machining

1. Cross Drilled Hole
2. Male Thread
3. Female Thread
4. Screw Stock CDH
5. Standard Break Edge
6. Turned Journal
7. Hex Drive End
8. Square End
9. Single Flat
10. Double Flat
11. Ground Journal
Cross Drilled Hole
Male Thread
Female Thread
Standard Break Edge
Turned Journal
Hex Drive End
Single Flat

DIM. A +.000 -.010
BREAK EDGE .010 MAX
DIM. D ±.010
DIM. C ±.002
Ø DIM. B +.000 -.002
Double Flat

DIM. A±.010

DIM. B±.005

BREAK EDGE .010 MAX

DIM. C±.005

Ø DIM. 8+.000 -.002

A

23200 Commerce Park, Beachwood, Ohio 44122 | phone: (216) 485-2232 | toll free: (855) 435-4958 | fax: (855) 444-7543
Ground Journal
Quality Next-Generation Lead Screws

To help you evaluate whether to use a lead screw or ball screw for your linear motion application, contact Helix toll-free at 855-435-4958 or visit us online at www.helixlinear.com. We manufacture the broadest product line of lead screws in the world.

To learn more about HELIX precision lead screw products, download our catalog.
We hope you found this presentation helpful in selecting the most appropriate end machining for your application.

For more information, please contact us at:

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