



Modular Miniature Linear Actuators

Helix attaches the lead screw to a custom designed hybrid stepper motor with beefed-up deep groove ball bearings to maximize thrust loads and rigidity. Motors are laser welded to the lead screw for a truly compact low cost actuator. They are available with optional encoders, connectors, and custom cables.

IPA -	- В -	196	- AB -	17	- 0609	- D	E 200	Α .	S
Series	Linear Guide Supports	Screw Lead	Nut Type	Motor Frame Size	Actuator Length	Motor Power	Encoder	Encoder Position	Modification
IPA Integrated Motor and .ead Screw Actuator	A - No external rail (Square carriage) B - One rail - Right* one runner block ("L"-shaped carriage) C - One rail - Left* one runner block ("L"-shaped carriage) D - Two rails, one runner block ("U"-shaped carriage)	039 - 1mm 078 -	S - Standard nut	17 NEMA 17	(mm) See page 5 for actuator length data	S - Single Stack	E 200 200 CPR	A	S - Standard
		2mm 196 - 5mm 393 -				D - Double Stack	E 500 500 CPR		
		10mm 472 - 12mm	AB - Anti- backlash nut	23 NEMA 23			E1000 1000 CPR	В	M - Modified
		999 - 25mm M38 - 1.5in				T - Triple Stack	E2000 2000 CPR		

*Left and right sides are determined by looking down the assembly with the motor at the end nearest to you.

NOTE: Actuators can be customized in many ways to fit your application:

- Additional lead screw sizes available
- Custom mounting plates
- Custom carriages